

HCL-B1 Hydrogen Chloride Sensor

Figure 1 HCL-B1 Schematic Diagram



PATENTED

-	27.1	45°	
		Worker Ø32.3 including label	
	Referen	nce Counter	
		HCL-B1 123456788	
		999	
		-17.0 PCD	
	- Sensing Do not ol	bscure	1 1
	Ø11	Location pin	
		1 recess	3.4 3.8
-	Ø18.6 📕 All dime	ensions in millimetres (± 0.1mm) Ø2.8	† †
Top Vi	iew	Bottom View Side View	
PERFORMANCE		nA/ppm in 25ppm HCl	150 to 250
	Response time	t ₉₀ (s) from zero to 25ppm HCl	< 200
	Zero current	ppm equivalent in zero air	-0.6 to 3
	Resolution	RMS noise (ppm equivalent)	< 0.1
	Range	ppm HCI limit of performance warranty	100
	Linearity	ppm error at full scale, linear at zero, 40ppm HCI	0 to 6
	Overgas limit	maximum ppm for stable response to gas pulse	200
LIFETIME	Zero drift	ppm equivalent change/year in lab air	n
	Sensitivity drift	% change/year in lab air, monthly test	n
	Sensitivity drift Operating life	% change/year in lab air, monthly test months until 80% original signal (12 month warrante	
	Operating life		
	Operating life	months until 80% original signal (12 month warrante	ed) no
ENVIRONMENTA	Operating life L Sensitivity @ -20°	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCl	ed) no
	Operating life L Sensitivity @ -20°	months until 80% original signal (12 month warrante	
	Operating life L Sensitivity @ -20° Sensitivity @ 50°C	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCl C % (output @ 50°C/output @ 20°C) @ 25ppm HCl	ed) no 60 to 90 100 to 100 < +0 to -1.0
ENVIRONMENTA	Operating life L Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCl C % (output @ 50°C/output @ 20°C) @ 25ppm HCl ppm equivalent change from 20°C ppm equivalent change from 20°C	ed) no 60 to 90 100 to 100 < +0 to -1.0 < +0.5 to +2.3
ENVIRONMENTA	Operating life L Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C H ₂ S sensitivity	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCI C % (output @ 50°C/output @ 20°C) @ 25ppm HCI ppm equivalent change from 20°C ppm equivalent change from 20°C % measured gas @ 20 ppm H ₂ S	ed) no 60 to 90 100 to 100 < +0 to -1.0 < +0.5 to +2.0 < 280
ENVIRONMENTA	Operating life L Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C H ₂ S sensitivity NO ₂ sensitivity	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCI C % (output @ 50°C/output @ 20°C) @ 25ppm HCI ppm equivalent change from 20°C ppm equivalent change from 20°C % measured gas @ 20 ppm H ₂ S % measured gas @ 50 ppm NO ₂	ed) no 60 to 90 100 to 100 < +0 to -1.0 < +0.5 to +2.0 < 280 < -150
ENVIRONMENTA	Operating life L Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C H ₂ S sensitivity	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCl C % (output @ 50°C/output @ 20°C) @ 25ppm HCl ppm equivalent change from 20°C ppm equivalent change from 20°C % measured gas @ 20 ppm H ₂ S % measured gas @ 50 ppm NO ₂ % measured gas @ 10 ppm Cl ₂	ed) no 60 to 90 100 to 100 < +0 to -1.0 < +0.5 to +2.3
ENVIRONMENTA	Operating life L Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C H ₂ S sensitivity NO ₂ sensitivity NO ₂ sensitivity NO sensitivity	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCl C % (output @ 50°C/output @ 20°C) @ 25ppm HCl ppm equivalent change from 20°C ppm equivalent change from 20°C % measured gas @ 20 ppm H ₂ S % measured gas @ 50 ppm NO ₂ % measured gas @ 10 ppm Cl ₂ % measured gas @ 50 ppm NO	ed) no 60 to 90 100 to 100 < +0 to -1.0 < +0.5 to +2.0 < 280 < -150 < -100 < 2
ENVIRONMENTA	Operating life L Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C H ₂ S sensitivity NO ₂ sensitivity Cl ₂ sensitivity	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCl C % (output @ 50°C/output @ 20°C) @ 25ppm HCl ppm equivalent change from 20°C ppm equivalent change from 20°C % measured gas @ 20 ppm H ₂ S % measured gas @ 50 ppm NO ₂ % measured gas @ 10 ppm Cl ₂	ed) no 60 to 90 100 to 100 < +0 to -1.0 < +0.5 to +2.0 < 280 < -150 < -100 < 2 < 2
ENVIRONMENTA	Operating life L Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C H ₂ S sensitivity NO ₂ sensitivity NO ₂ sensitivity NO sensitivity SO ₂ sensitivity	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCl C % (output @ 50°C/output @ 20°C) @ 25ppm HCl ppm equivalent change from 20°C ppm equivalent change from 20°C % measured gas @ 20 ppm H ₂ S % measured gas @ 50 ppm NO ₂ % measured gas @ 50 ppm NO % measured gas @ 50 ppm NO % measured gas @ 20 ppm SO ₂ (transient peak)	ed) no 60 to 99 100 to 100 < +0 to -1.1 < +0.5 to +2.3 < 289 < -150 < -100 < 2 < -100 < 2 < 0.
ENVIRONMENTA	Operating life L Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C H ₂ S sensitivity NO ₂ sensitivity NO sensitivity SO ₂ sensitivity CO sensitivity	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCl C % (output @ 50°C/output @ 20°C) @ 25ppm HCl ppm equivalent change from 20°C ppm equivalent change from 20°C % measured gas @ 20 ppm H ₂ S % measured gas @ 50 ppm NO ₂ % measured gas @ 10 ppm Cl ₂ % measured gas @ 50 ppm NO % measured gas @ 20 ppm SO ₂ (transient peak) % measured gas @ 400 ppm CO	ed) no 60 to 90 100 to 100 < +0 to -1.0 < +0.5 to +2.3 < 280 < -150 < -100
	Operating life L Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C H ₂ S sensitivity NO ₂ sensitivity NO sensitivity NO sensitivity SO ₂ sensitivity CO sensitivity H ₂ sensitivity	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCl C % (output @ 50°C/output @ 20°C) @ 25ppm HCl ppm equivalent change from 20°C ppm equivalent change from 20°C % measured gas @ 20 ppm H ₂ S % measured gas @ 50 ppm NO ₂ % measured gas @ 10 ppm Cl ₂ % measured gas @ 50 ppm NO % measured gas @ 20 ppm SO ₂ (transient peak) % measured gas @ 400 ppm CO % measured gas @ 400 ppm H ₂	ed) no 60 to 90 100 to 100 < +0 to -1.0 < +0.5 to +2.9 < 280 < -150 < -100 < 2 < 0.1 < 0.1
ENVIRONMENTA	Operating life L Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C H ₂ S sensitivity NO ₂ sensitivity Cl ₂ sensitivity NO sensitivity SO ₂ sensitivity CO sensitivity H ₂ sensitivity H ₂ sensitivity CO sensitivity H ₂ sensitivity	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCl C % (output @ 50°C/output @ 20°C) @ 25ppm HCl ppm equivalent change from 20°C ppm equivalent change from 20°C % measured gas @ 20 ppm H ₂ S % measured gas @ 50 ppm NO ₂ % measured gas @ 10 ppm Cl ₂ % measured gas @ 50 ppm NO % measured gas @ 20 ppm SO ₂ (transient peak) % measured gas @ 400 ppm CO % measured gas @ 400 ppm H ₂ % measured gas @ 400 ppm C ₂ H ₄	ed) no 60 to 9 100 to 10 < +0 to -1.1 < +0.5 to +2.3 < 280 < -150 < -100 < 2 < 0. < 0. < 0. < 0. < 0. < 0. < 0.
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ENVIRONMENTA CROSS SENSITIVITY	Operating life Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C H_2S sensitivity NO_2 sensitivity NO sensitivity NO sensitivity SO_2 sensitivity CO sensitivity H_2 sensitivity CO sensitivity H_2 sensitivity H_2 sensitivity CO sensitivity H_3 sensitivity NH_3 sensitivity NH_3 sensitivity Temperature rang	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCl C % (output @ 50°C/output @ 20°C) @ 25ppm HCl ppm equivalent change from 20°C ppm equivalent change from 20°C % measured gas @ 20 ppm H ₂ S % measured gas @ 50 ppm NO ₂ % measured gas @ 10 ppm Cl ₂ % measured gas @ 50 ppm NO % measured gas @ 20 ppm SO ₂ (transient peak) % measured gas @ 400 ppm CO % measured gas @ 400 ppm CO % measured gas @ 400 ppm CO % measured gas @ 20 ppm NH ₃ % measured gas @ 20 ppm NH ₃ % measured gas @ 5% CO ₂	ed) no 60 to 9 100 to 10 < +0 to -1. < +0.5 to +2. < 28 < -15 < -10 < 2 < 0. < 0. < 0. < 0. < 0. < 0. < 0. < 0.
ENVIRONMENTA CROSS SENSITIVITY	Operating life Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C H_2S sensitivity NO_2 sensitivity NO sensitivity NO sensitivity SO_2 sensitivity CO sensitivity H_2 sensitivity CO sensitivity H_2 sensitivity H_2 sensitivity CO sensitivity H_3 sensitivity NH_3 sensitivity NH_3 sensitivity Temperature rang	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCl C % (output @ 50°C/output @ 20°C) @ 25ppm HCl ppm equivalent change from 20°C ppm equivalent change from 20°C % measured gas @ 20 ppm H ₂ S % measured gas @ 50 ppm NO ₂ % measured gas @ 10 ppm Cl ₂ % measured gas @ 50 ppm NO % measured gas @ 20 ppm SO ₂ (transient peak) % measured gas @ 400 ppm CO % measured gas @ 400 ppm H ₂ % measured gas @ 400 ppm H ₂ % measured gas @ 20 ppm NH ₃ % measured gas @ 5% CO ₂	ed) ne 60 to 9 100 to 100 < +0 to -1.0 < +0.5 to +2.3 < 28 < -150 < -100 < 2 < 0. < 0.
ENVIRONMENTA CROSS SENSITIVITY	Operating life L Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C H ₂ S sensitivity NO ₂ sensitivity Cl ₂ sensitivity NO sensitivity CO sensitivity CO sensitivity CO sensitivity H ₂ sensitivity H ₂ sensitivity CO sensitivity	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCl C % (output @ 50°C/output @ 20°C) @ 25ppm HCl ppm equivalent change from 20°C ppm equivalent change from 20°C % measured gas @ 20 ppm H ₂ S % measured gas @ 50 ppm NO ₂ % measured gas @ 10 ppm Cl ₂ % measured gas @ 50 ppm NO % measured gas @ 20 ppm SO ₂ (transient peak) % measured gas @ 400 ppm CO % measured gas @ 400 ppm CO % measured gas @ 400 ppm H ₂ % measured gas @ 20 ppm NH ₃ % measured gas @ 5% CO ₂ e °C kPa	ed) ne 60 to 9 100 to 10 < +0 to -1. < +0.5 to +2. < 28 < -15 < -10 < 2 < 0. < 0. < 0. < 0. < 0. < 0. < 0. < 0. < 0. < 10 < 15 < 10 < 15 < -10 < 2 < -15 < -10 < 2 < -15 < -10 < -10 < -15 < -10 < -00 < 0. < 0. 0.<br 0.<br 0.</td
ENVIRONMENTA	Operating life Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C H ₂ S sensitivity NO ₂ sensitivity Cl ₂ sensitivity NO sensitivity SO ₂ sensitivity CO sensitivity H ₂ sensitivity H ₂ sensitivity CO ₂ sensitivity H ₃ sensitivity CO ₂ sensitivity	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCl C % (output @ 50°C/output @ 20°C) @ 25ppm HCl ppm equivalent change from 20°C ppm equivalent change from 20°C % measured gas @ 20 ppm H ₂ S % measured gas @ 50 ppm NO ₂ % measured gas @ 10 ppm Cl ₂ % measured gas @ 50 ppm NO % measured gas @ 20 ppm SO ₂ (transient peak) % measured gas @ 400 ppm CO % measured gas @ 400 ppm H ₂ % measured gas @ 400 ppm CO % measured gas @ 20 ppm NH ₃ % measured gas @ 5% CO ₂ e °C kPa % rh continuous	ed) ne 60 to 9 100 to 10 < +0 to -1.1 < +0.5 to +2.3 < 288 < -156 < -100 < 2 < 0. < 0. .<br - </p
ENVIRONMENTA CROSS SENSITIVITY KEY	Operating life Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C H ₂ S sensitivity NO ₂ sensitivity Cl ₂ sensitivity CO sensitivity CO sensitivity CO sensitivity C ₂ H ₄ sensitivity CO ₂ sensitivity	months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCl C % (output @ 50°C/output @ 20°C) @ 25ppm HCl ppm equivalent change from 20°C ppm equivalent change from 20°C % measured gas @ 20 ppm H ₂ S % measured gas @ 50 ppm NO ₂ % measured gas @ 10 ppm Cl ₂ % measured gas @ 50 ppm NO % measured gas @ 20 ppm SO ₂ (transient peak) % measured gas @ 400 ppm CO % measured gas @ 400 ppm C2 % measured gas @ 20 ppm NH ₃ % measured gas @ 20 ppm NH ₃ % measured gas @ 5% CO ₂ e °C kPa % rh continuous months @ 3 to 20°C (stored in original container)	ed) ne 60 to 9 100 to 10 < +0 to -1.1 < +0.5 to +2.3 < 288 < -156 < -100 < 2 < 0. < 0. 0.<br 0.<br 0.</td
ENVIRONMENTA CROSS SENSITIVITY KEY	Operating life Sensitivity @ -20° Sensitivity @ 50°C Zero @ -20°C Zero @ 50°C H_S sensitivity NO ₂ sensitivity NO sensitivity NO sensitivity SO ₂ sensitivity CO sensitivity H ₂ sensitivity C ₂ H ₄ sensitivity CO ₂ sensitivity C ₂ H ₄ sensitivity NH ₃ sensitivity CO ₂ sensitivity	 months until 80% original signal (12 month warrante C % (output @ 0°C/output @ 20°C) @ 25ppm HCl C % (output @ 50°C/output @ 20°C) @ 25ppm HCl ppm equivalent change from 20°C ppm equivalent change from 20°C % measured gas @ 20 ppm H₂S % measured gas @ 50 ppm NO₂ % measured gas @ 10 ppm Cl₂ % measured gas @ 20 ppm SO₂ (transient peak) % measured gas @ 400 ppm CO % measured gas @ 20 ppm NH₃ % measured gas @ 20 ppm NH₃ % measured gas @ 20 ppm NO % measured gas @ 400 ppm CO % measured gas @ 400 ppm CO % measured gas @ 20 ppm NH₃ % measured gas @ 5% CO₂ 	ed) no 60 to 90 100 to 100 < +0 to -1.0 < +0.5 to +2.9 < 280 < -150 < -100 < 2 < 0.0 < 0.0

NOTE: all sensors are tested at ambient environmental conditions, with 10 ohm load resistor, unless otherwise stated. As applications of use are outside our control, the information provided is given without legal responsibility. Customers should test under their own conditions, to ensure that the sensors are suitable for their own requirements.



HCL-B1 Performance Data

Figure 2 Sensitivity Temperature Dependence

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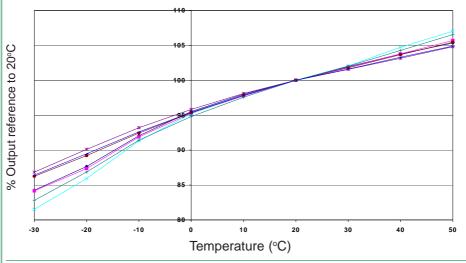


Figure 2 shows the variation of sensitivity at 25ppm HCl caused by changes in temperature.

Figure 3 Zero Temperature Dependence

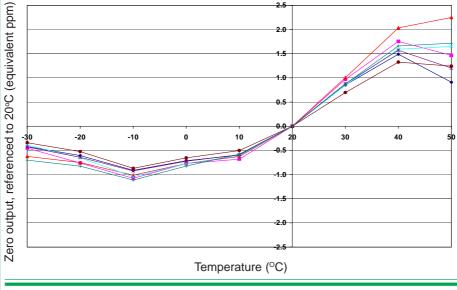
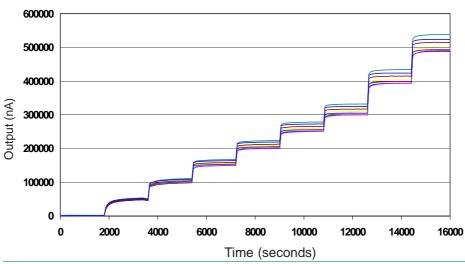


Figure 3 shows the variation in zero output caused by changes in temperature, expressed as ppm gas equivalent, referenced to zero at 20°C.

This data is taken from a typical batch of sensors.

Figure 4 Response to 200ppm HCI



Sensor shows good response to 200ppm HCI.

For further information on the performance of this sensor, on other sensors in the range or any other subject, please contact Alphasense Ltd. For Application Notes visit "www.alphasense.com".

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