## **SIEMENS**







## Electro-hydraulic actuators for valves

with a 40 mm stroke

SKC32.. SKC82.. SKC62.. SKC60

- SKC32.. Operating voltage AC 230 V, 3-position control signal
- SKC82.. Operating voltage AC 24 V, 3-position control signal
- SKC6.. Operating voltage AC 24 V, control signal DC 0...10 V, 4...20 mA or  $0...1000~\Omega$
- SKC6.. Choice of flow characteristic, position feedback, stroke calibration, LED status indication, override control
- SKC62UA with functions choice of direction of operation, stroke limit control, sequence control with adjustable start point and operating range, operation of frost protection monitors QAF21.. and QAF61..
- Positioning force 2800 N
- Actuator versions with or without spring-return function
- For direct mounting on valves; no adjustments required
- Manual adjuster and position indicator
- Optional functions with auxiliary switches, potentiometer, stem heater and mechanical stroke inverter
- SKC..U are UL-approved

Use

For the operation of Siemens 2-port and 3-port valves, types VVF.. and VXF.. with a 40 mm stroke as control and safety shut-off valves in heating, ventilation and air conditioning systems.

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Standard electronics

Туре	Operating	Positioning	Spring-return		Positioning time		Enhanced
	voltage	signal	Function	Time	Opening	Closing	functions
SKC32.60	AC 230 V						
SKC32.61	AC 230 V		yes	18 s			
SKC82.60		2 position				120 s	
SKC82.60U *		3-position				120 8	
SKC82.61			1/00	18 s	120 s		
SKC82.61U *	AC 24 V		yes	10 8	120 8		
SKC62	AC 24 V	DC 010 V,	1/00	20 s			
SKC62U *		420 mA,	yes	20 \$		20 s	
SKC60		or				20 S	
SKC62UA *		$01000~\Omega$	yes	20 s			yes 1)

Enhanced electronics

- <sup>1)</sup> Direction of operation, stroke limit control, sequence control, signal addition
- UL-approved versions

#### **Accessories**

Туре	Type Description		Mounting location
ASC1.6	ASC1.6 Auxiliary switch		1 x ASC 1.6
ASC9.3	Dual auxiliary switches		1 x ASC9.3 or
ASZ7.3	Potentiometer 1000 Ω	SKC32	1 x ASZ7.3 or
ASZ7.31	Potentiometer 135 Ω	SKC82	1 x ASZ7.31 or
ASZ7.32	Potentiometer 200 Ω		1 x ASZ7.32
ASZ6.5	Stem heater AC 24 V	SKC	1 x ASZ6.5

Ordering

When ordering please specify the quantity, product name and type code.

Example: 1 actuator, type SKC32.60 and

1 potentiometer, 135  $\Omega$ , type ASZ7.31

Delivery

The actuator, valve and accessories are supplied in separate packaging and not assembled prior to delivery.

Spare parts

See overview, section «Replacement parts», page 16.

#### **Equipment combinations**

Valve typ	ре	DN	PN-class	k <sub>vs</sub> [m³/h]	data sheet
×	Two-port valves VV	(control valves or sa	afety shut-off v	alves)):	
VVF21	Flange	100	6	124160	4310
VVF31	Flange	100150	10	124315	4320
VVF40	Flange	100150	16	124315	4330
VVF41	Flange	65150	16	49300	4340
VVF45	Flange	65150	16	49300	4345
VVF61	Flange	65150	40	49300	4382
	Three-port valves VX.	(control valves for	«mixing» and	« distribution»):	
VXF21	Flange	100	6	124160	4410
VXF31	Flange	100150	10	124315	4420
VXF40	Flange	100150	16	124315	4430
VXF41	Flange	65150	16	49300	4440
VXF61	Flange	65150	40	49300	4482

For admissible differential pressures  $\Delta p_{\text{max}}$  and closing pressures  $\Delta p_{\text{s}},$  refer to the relevant valve data sheets.

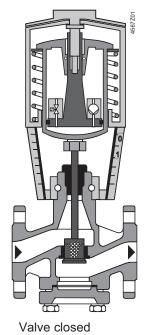
Note

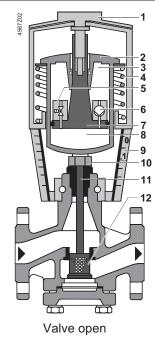
Third-party valves with strokes between 12...40 mm can be motorized, provided they are «closed with the de-energized» fail-safe mechanism and provided that the necessary mechanical coupling is available. For SKC32.. and SKC82.. actuators the Y1 signal must be routed via an additional freely-adjustable end switch (ASC9.3) to limit the stroke.

We recommend that you contact your local Siemens office for the necessary information.

#### **Technology**

Principle of electro-hydraulic actuators





- Manual adjuster
- 2 Pressure cylinder
- 3 Suction chamber
- 4 Return spring
- 5 Solenoid valve
- 6 Hydraulic pump
- 7 Piston
- 8 Pressure chamber
- 9 Position indicator (0 to 1)
- 10 Coupling
- 11 Valve stem
- 12 Plug

Opening the valve

The hydraulic pump (6) forces oil from the suction chamber (3) to the pressure chamber (8) and thereby moving the pressure cylinder (2) downwards. The valve stem (11) retracts and the valve opens. Simultaneously the return spring (4) is compressed.

Closing the valve

Activating the solenoid valve (5) allows the oil in the pressure chamber to flow back into the suction chamber. The compressed return spring moves the pressure cylinder upwards. The valve stem extends and the valve closes

Manual operation mode

Turning the manual adjuster (1) clockwise moves the pressure cylinder downwards and opens the valve. Simultaneously the return spring is compressed.

In the manual operation mode the control signals Y and Z can further open the valve but cannot move to the «0%» stroke position of the valve. To retain the manually set position, switch off the power supply or disconnect the control signals Y and Z. The red indicator marked «MAN» is visible.

Note: Controller in manual operation

When setting the controller for a longer time period to manual operation, we recommend adjusting the actuator with the manual adjuster to the desired position. This guarantees that the actuator remains in this position for that time period. Attention: Do not forget to switch back to automatic operation after the controller is set back to automatic control.

Automatic mode

Turn the manual adjuster counterclockwise to the end stop. The pressure cylinder moves upward to the «0%» stroke position of the valve. The red indicator marked «MAN» is no longer visible.

Minimal volumetric flow

The actuator can manually be adjusted to a stroke position > 0 % allowing its use in applications requiring constantly a minimal volumetric flow.

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#### Spring-return facility

The SKC32.61, SKC82.61.. and SKC62.. actuators, which feature a spring-return function, incorporate an additional solenoid valve which opens if the control signal or power fails. The return spring causes the actuator to move to the «0 %» stroke position and closes the valve in accordance with the safety requirements set out in DIN 32730.

#### SKC32../SKC82..

3-position control signal

The valve is controlled by a 3-position signal either via terminals Y1 or Y2 and generates the desired stroke by means of above described principle of operation.

Voltage on Y1 piston extends valve opens
 Voltage on Y2 piston retracts valve closes
 No voltage on Y1 and Y2 piston / valve stem remain in the respective position

#### SKC62..., SKC60

Y control signal DC 0...10 V and/or DC 4...20 mA, 0...1000 Ω

The valve is either controlled via terminal Y or override control Z. The positioning signal Y generates the desired stroke by means of above described principle of operation.

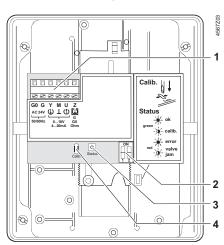
Signal Y increasing: piston extends valve opens
 Signal Y decreasing: piston retracts valve closes
 Signal Y constant: piston / valve stem remain in the respective position
 Override control Z see description of override control input, page 7

Frost protection monitor
Frost protection
thermostat

A frost protection thermostat can be connected to the SKC6.. actuator. The added signals from the QAF21.. and QAF61.. require the use of SKC62UA actuators. Notes on special programming of the electronics are described under «Enhanced electronics» on page 5.

«Connection diagrams» for operation with frost protection thermostat or frost protection monitor refer to page 15.

**Standard electronics** SKC62.., SKC60



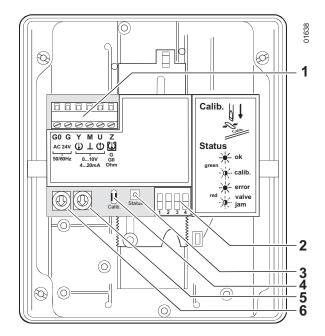
- 1 Connection terminals
- 2 Mode DIL switches
- 3 LED status indication
- 4 Slot for calibration

DIL switches SKC62.., SKC60

	Positioning signal Y Position feedback U	Flow characteristic		
ON	ON 907 1 2 907 907 907 907 907 907 907 907	ON lin = linear		
OFF *)	ON 80 DC 010 V	ON log = equal percentage		
,	ctory setting: switches OFF	Relationship between control signal Y and volumetric flow		
		<b>Building Technologies</b>		

### دقيق صنعت پيشرو

#### Enhanced electronics SKC62UA



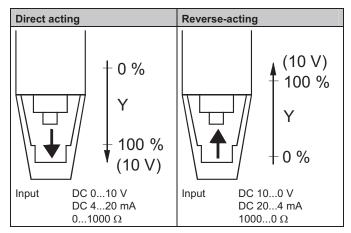
- 1 Connection terminals
- 2 DIL switches
- 3 LED status indication
- 4 Stroke calibration
- 5 Rotary switch **Up** (factory setting 0)
- 6 Rotary switch Lo

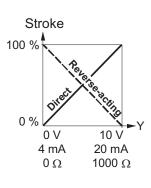
#### **DIL switches** SKC62UA

	Direction of operation Sequence control or stroke limit control		Control signal Y Position feedback U	Flow characteristic
ON	on reverse-acting	Sequence control Signal addition QAF21/QAF61	ON DC 420 mA	ON lin = linear
OFF *	ON direct-acting	Stroke limit control	ON DC 010 V	log = equal percentage
* Fact	ory settings: all switches			V 002L88
OFF			Relationship between control signal Y and volumetric flow	V <sub>0</sub> 10 V 4 20 mA

Selection of direction of operation SKC62UA

- With normally-closed valves, «direct-acting» means that with a signal input of 0 V, the valve closes (applies to all Siemens valves listed under «equipment combinations» on page 2)
- With normally-open valves, «direct-acting» means that with a signal input of 0 V, the valve is open.





Note

The mechanical spring-return function is not affected by the direction of operation selected.

## دقيق صنعت پيشرو

Stroke limit control and sequence control SKC62UA

#### Setting the stroke limit control

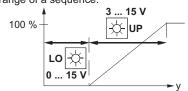
The rotary switches LO and UP can be used to apply an upper and lower limit to the stroke in increments of 3%, up to a maximum of 45%



Position of LO	Lower stroke limit	Position of UP	Upper stroke limit
0	0 %	0	100 %
1	3 %	1	97 %
2	6 %	2	94 %
3	9 %	3	91 %
4	12 %	4	88 %
5	15 %	5	85 %
6	18 %	6	82 %
7	21 %	7	79 %
8	24 %	8	76 %
9	27 %	9	73 %
Α	30 %	Α	70 %
В	33 %	В	67 %
С	36 %	С	64 %
D	39 %	D	61 %
Е	42 %	E	58 %
F	45 %	F	55 %

#### Setting the sequence control

The rotary switches LO and UP can be used to determine the starting point or the operating range of a sequence.



			- y
Position of LO	Starting point for sequence control	Position of UP	Operating range of sequence control
0	0 V	0	10 V
1	1 V	1	10 V *
2	2 V	2	10 V **
3	3 V	3	3 V ***
4	4 V	4	4 V
5	5 V	5	5 V
6	6 V	6	6 V
7	7 V	7	7 V
8	8 V	8	8 V
9	9 V	9	9 V
Α	10 V	Α	10 V
В	11 V	В	11 V
С	12 V	С	12 V
D	13 V	D	13 V
E	14 V	Е	14 V
F	15 V	F	15 V

- \* Operating range of QAF21.. (see below)
- \*\* Operating range of QAF61.. (see below)
- \*\*\* The smallest adjustment is 3 V; control with 0...30 V is only possible via Y.

Stroke control with QAF21.. / QAF61.. signal addition SKC62UA only

	l	Setting	the	signal	addition
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The operating range of the frost protection monitor (QAF21.. or QAF61..) can be defined with rotary switches LO and UP.

	•		
Position	Sequence control	Position	QAF21/ QAF61
of LO	start point	of UP	operating range
0		1	QAF21
0		2	QAF61
0	start point	1 2	QAF21

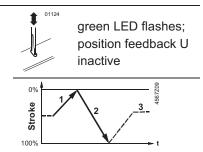
Calibration SKC62.., SKC60 In order to determine the stroke positions 0 % and 100 % in the valve, calibration is required on initial commissioning:

#### **Prerequisites**

- Mechanical coupling of the actuator SKC6.. with a Siemens valve
- Actuator must be in «Automatic operation» enabling stroke calibration to capture the effective 0 % and 100 % values
- AC 24 V power supply
- · Housing cover removed

#### Calibration

- Short-circuit contacts in calibration slot (e.g. with a screwdriver)
- Actuator moves to «0 %» stroke position (1) (valve closed)
- Actuator moves to «100 %» stroke position (2) (valve open)
- 4. Measured values are stored



#### **Normal operation**

Actuator moves to the position (3) as indicated by signals Y or Z green LED is lit permanently; position feedback U active, the values correspond to the actual positions

A lit red LED indicates a calibration error.



# Indication of operating state SKC62.., SKC60

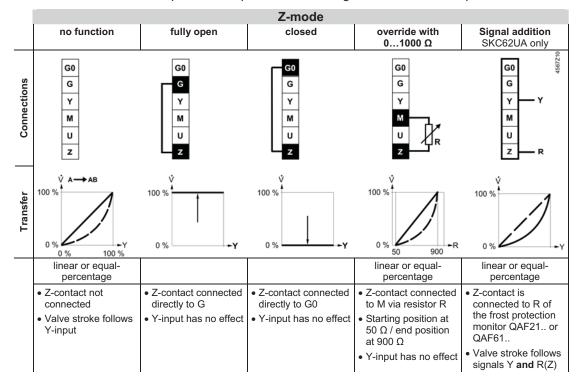
The LED status indication indicates operational status with dual-colored LED and is visible with removed cover.

LED	Indication		Function	Remarks, troubleshooting
Green	Lit		Normal operation	Automatic operation; everything o.k.
	Flashing	-)0-	Calibration in progress	Wait until calibration is finished (LED stops flashing, green or red LED will be lit)
Red	Lit		Faulty stroke calibration	Check mounting Restart stroke calibration (by short-circuiting calibration slot)
			Internal error	Replace electronics
	Flashing	-)0(-	Inner valve jammed	Check valve
Both	Dark	0	No power supply	Check mains network, check wiring
		0	Electronics faulty	Replace electronics

As a general rule, the LED can assume only the states shown above (continuously red or green, flashing red or green, or off).

# Override control input Z SKC62..., SKC60

Override control input can be operated in following different modes of operation



Note Shown operation modes are based on the factory setting «direct acting» Y-input has no effect in Z-mode.

SKC..

**ASZ6.5** 

stem heater

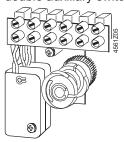


- for media below 0 °C
- · mount between valve and actuator

SKC32.., SKC82..

ASC9.3

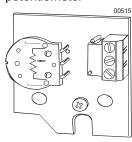
double auxiliary switch



adjustable switching points

#### ASZ7.3..

potentiometer

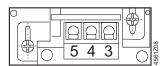


ASZ7.3:  $0...1000 \Omega$ ASZ7.31:  $0...135 \Omega$ ASZ7.32:  $0...200 \Omega$ 

SKC62.., SKC60

ASC1.6

auxiliary switch



switching point 0...5 % stroke

See section «Technical data» on page 12 for more information.

Conduct the electrical connections in accordance with local regulations on electrical installations as well as the internal or connection diagrams.

Caution  $\triangle$ 

Safety regulations and restrictions designed to ensure the safety of people and property must be observed at all times!

Caution A

For media below 0  $^{\circ}$ C the ASZ6.5 stem heater is required to keep the valve from freezing. For safety reasons the stem heater is designed for an operating voltage of AC 24 V / 30 W.

For this case, do not insulate the actuator bracket and the valve stem, as air circulation must be ensured. Do not touch the hot parts without prior protective measures to avoid burns.

Non-observance of the above may result in accidents and fires!

Recommendation: Above 140 °C insulating the valves is strictly recommended.

Observe admissible temperatures, refer to «Use» on page 1 and «Technical data» on page 12

If an auxiliary switch is required, its switching point should be indicated on the plant schematic.

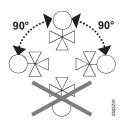
Every actuator must be driven by a dedicated controller (refer to «Connection diagrams», page 15).

#### **Mounting instructions**

Mounting Instruction 74 319 0324 0 for fitting the actuator to the valve are by packed in the actuator packaging. The instructions for accessories are enclosed with the accessories themselves.

Accessories	Installation	n instructions	Accessory
ASC1.6	G4563.3	4 319 5544 0	ASZ6.5
ASC9.3	G4561.3	4 319 5545 0	ASZ7.3
SKC	M3240	74 319 0324 0	ACT control ur
SKC		74 319 0326 0	QAF21

Orientation





**Mounting instructions** 

4 319 5564 0 74 319 0247 0

74 319 0554 0 74 319 0399

M4563.7

M4568

When commissioning the system, check the wiring and functions, and set any auxiliary switches and potentiometers as necessary, or check the existing settings.

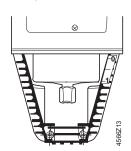
Cylinder with valve stem connector fully retracted

→ stroke = 0%



Cylinder with valve stem connector fully extended

→ stroke = 100 %





The manual adjuster must be rotated counterclockwise to the end stop.

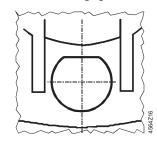
This causes the Siemens valves, types VVF.. and VXF.. to close (stroke = 0 %).

#### **Automatic operation**

For automatic operation, the crank (2) on the manual adjustment knob (1) must be engaged. If not engaged, turn the crank counter-clockwise until the display window (3) neither shows the scale (4) nor the crank engagement bar.



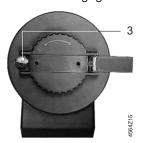
Engaged crank (2) on the manual adjustment knob (1)



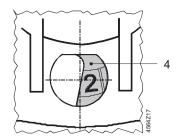
Display window with invisible scale dial and crank engagement bar

#### **Manual operation**

For manual operation, swing out the crank (2) so that the display window (3) becomes visible. By rotating the crank or the manual adjustment knob (1), the display window shows the engagement bar and/or the scale dial with stroke indication.



Swung-out crank, display window (3)



Display window with scale dial (4) and stroke indication

The SKC.. actuators are maintenance-free.



When servicing the actuator:

- Switch off pump of the hydronic loop
- Interrupt the power supply to the actuator
- Close the main shutoff valves in the system
- Release pressure in the pipes and allow them to cool down completely
- If necessary, disconnect electrical connections from the terminals
- The actuator must be correctly fitted to the valve before recommissioning.

Recommendation SKC6..: trigger stroke calibration.

Repair

«Replacement parts», see page 16.

#### Disposal



The device contains electrical and electronic components and must not be disposed of together with domestic waste. This applies in particular to the PCB.

Legislation may demand special handling of certain components, or it may be sensible from an ecological point of view.

Current local legislation must be observed.

#### Warranty

The technical data relating to specific applications are valid only in conjunction with the valves listed in this Data Sheet under «Equipment combinations», page 2.



The use of the actuators in conjunction with third-party valves invalidates all claims under Siemens Switzerland Ltd / HVAC Products warranty.



Power supply			SKC32	SKC82	SKC6	
Frequency	Power supply	Operating voltage	AC 230 V	AC 24 V	AC 24 V	
Frequency   SKC32.60:   SKC82.60; .60U   SKC62.		Voltage tolerance	± 15 %		•	
Max. Power consumption at 50 Hz   SKC32.60:   19 VA / 16 W   SKC32.61:   SKC82.6161U   24 VA / 21 W   24						
Signal inputs   Section   Section		•			T	
SKC32.61		•				
External supply cable fuse						
External supply cable fuse						
Signal inputs   Control signal   Con		External augusty cable fues			•	
Signal inputs   Control signal   3-position   DC 010 V, DC 420 mA, 01000 Ω		External supply cable luse	· ·			
Terminal Y	Signal inputs	Control signal	,			
Terminal Y		-	3-	position	DC 420 mA,	
Input impedance   Current   Current   Input impedance   Current   C					01000 Ω	
Current Input impedance   Signal resolution   Hysteresis   1%		Terminal Y	_	•	DC 010 V	
Input impedance Signal resolution Hysteresis 1 % 1 % 1 % 1 % 1 % 1 % 1 % 1 % 1 % 1						
Coverride control   Cov			-			
Terminal Z			-	• •		
Terminal Z			-	•		
Override control   Z not connected   X co		Townsia at 7		•		
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$						
Connected directly to G   Z connected to M via 01000 Ω   Stroke proportional to R		Override control		Z not connected		
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$			Z	connected directly to G		
Position feedback Terminal U $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$						
$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$					stroke proportional to R	
Operating data         Positioning time at 50 Hz opening Closing         SKC32.6 120 s         SKC82.6 120 s         120 s         SKC82.6 120 s		Terminal U	_	voltage	DC 09,8 V ±2 %	
Operating data   Positioning time at 50 Hz   Opening   SKC32.6   120 s   SKC82.6	feedback		_	load impedance		
Operating data         Positioning time at 50 Hz opening SKC32.6 120 s         SKC32.6 120 s         SKC82.6 120 s			-			
Opening   SKC32.6   120 s   SKC82.6   120 s   20 s	0 " 11	B ::: : : : : : : : : : : : : : : : : :		load impedance	< 500 Ω	
Closing         SKC32.6         120 s         SKC82.6         120 s         20 s           Spring-return time (closing)         SKC32.61         18 s         SKC82.61         18 s         SKC60         —           SKC32.60         —         SKC82.60         —         SKC62         20 s           Positioning force         2800 N         —         SKC62         20 s           Nominal stroke         40 mm         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         —         — <td>Operating data</td> <td>_</td> <td>CVC22 6 120 a</td> <td>CVC92 6 120 a</td> <td>120 0</td>	Operating data	_	CVC22 6 120 a	CVC92 6 120 a	120 0	
Spring-return time (closing)   SKC32.61   18 s   SKC82.61   18 s   SKC60   -   SKC62   20 s		. •			<del>                                     </del>	
SKC32.60 − SKC82.60 − SKC62 20 s  Positioning force 2800 N  Nominal stroke 40 mm  Max. permissible medium -25220 (350) °C temperature < 0 °C: requires stem heater ASZ6.5  Electrical Cable entry 4 x M20 (Ø 20,5 mm)  connections  Norms and CE-conformity standards EMC-directive 2004/108/EC						
Positioning force Nominal stroke Nominal stroke Max. permissible medium temperature  Cable entry Connections Norms and Standards  Positioning force 2800 N Au mm Au mm Au mm Au max. permissible medium C-25220 (350) °C Au medium Au max. permissible medium Au max.		opining return time (diosing)				
Nominal stroke     40 mm       Max. permissible medium     -25220 (350) °C       temperature     < 0 °C: requires stem heater ASZ6.5		Positioning force	0.1002.00		200	
Max. permissible medium temperature     -25220 (350) °C       Electrical connections     Cable entry     4 x M20 (Ø 20,5 mm)       Norms and standards     CE-conformity       Standards     EMC-directive     2004/108/EC						
temperature < 0 °C: requires stem heater ASZ6.5  Electrical Cable entry 4 x M20 (Ø 20,5 mm)  connectionsU with knockouts for standard ½" conduit connectors (Ø 21.5 mm)  Norms and CE-conformity standards EMC-directive 2004/108/EC						
connectionsU with knockouts for standard ½" conduit connectors (Ø 21.5 mm)  Norms and CE-conformity standards EMC-directive 2004/108/EC			< 0	°C: requires stem heater	ASZ6.5	
Norms and CE-conformity standards EMC-directive 2004/108/EC	Electrical	Cable entry		4 x M20 (∅ 20,5 mm	)	
standards EMC-directive 2004/108/EC	connections		with knockouts fo	r standard ½" conduit co	nnectors (Ø 21.5 mm)	
Immunity   EN 61000-6-2 Industrial	standards					
		•				
Emission EN 61000-6-3 Residential				sidential		
Low voltage directive 2006/95/EC						
Electrical safety EN 60730-1						
Product standards for EN 60730-2-14			EN 60730-2-14			
automatic electric controls		automatic electric controls		1		
Protection standard I III			l I		III	
EN 60730		EN 60730				
Housing protection standard		Housing protection standard				
Upright to horizontal IP54 to EN 60529		Upright to horizontal	IP54 to EN 60529			

		SKC32	SKC82	SKC6		
	Conform with UL standards	SKC82U	UL 873			
		SKC62U, SKC62UA		UL873		
	C-tick		N474	N474		
	Environmental compatibility	ISO 14001 (Environment)				
		ISO 9001 (Quality)				
		SN 36350 (Environmentally compatible products)				
		RL 2002/95/EG (RoHS)				
Dimensions /	Dimensions	refer to «Dimensions», page 16				
Weight	Weight	SKC32.60 10.00 kg	SKC82.60 10.00 kg	SKC6 10.00 kg		
		SKC32.61 10.50 kg	SKC82.61 10.50 kg			
Materials	Actuator housing, bracket		Die-cast aluminum			
	Housing box and manual adjuster	Plastic				

Accessories		SKC32, SKC82	SKC6
ASC1.6	Switching capacity	3NG32, 3NG02	AC 24 V,
Auxiliary switch			10 mA4 A resistive,
			2 A inductive
ASC9.3 double auxiliary switch	Switching capacity per auxiliary switch	AC 250 V, 6 A resistive, 2.5 A inductive	
ASZ7.3	Change in overall	ASZ7.3 01000 Ω	
Potentiometer	resistance of potentiometer	ASZ7.31 0135 Ω	
	at nominal stroke	ASZ7.32 0200 Ω	
ASZ6.5 stem heater	Operating voltage	AC 24 V ± 20 %	
	Power consumption	30 VA	

#### SKC62UA enhanced functions

Direction of operation	Direct-acting, reverse-acting	DC 010 V / DC 100 V	
		DC 420 mA / DC 204 mA	
		$01000~\Omega$ / $10000~\Omega$	
Stroke limit control	Range of lower limit	045 % adjustable	
	Range of upper limit	10055 % adjustable	
Sequence control	Terminal Y		
	Starting point of sequence	015 V adjustable	
	Operating range of sequence	315 V adjustable	
Signal addition	Z connected to R of		
	Frost protection monitor QAF21	$01000 \Omega$ , added to Y signal	
	Frost protection monitor QAF61	DC 1.6 V, added to Y signal	

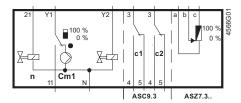
#### General ambient conditions

	Operation	Transport	Storage
	EN 60721-3-3	EN 60721-3-2	EN 60721-3-1
Environmental conditions	Class 3K5	Class 2K3	Class 1K3
Temperature	-1555 °C	-3065 °C	-1555 °C
Humidity	595 % rh	< 95 % rh	595 % rh

#### Internal diagrams

#### SKC32.61

AC 230 V, 3-Position



solenoid valve for springreturn

end switch

Cm1

c1, c2 ASC9.3 double auxiliary switch

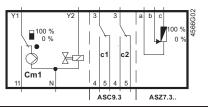
a, b, c ASZ7.. potentiometer **Y1** Positioning signal «open»

**Y2** Positioning signal «close» 21 spring-return function

N neutral conductor

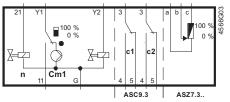
#### SKC32.60

AC 230 V, 3-Position



#### SKC82.61

AC 24 V, 3-Position



#### Cm1 end switch

solenoid valve for springn return

c1, c2 ASC9.3 double auxiliary switch

a, b, c ASZ7.. potentiometer

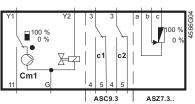
Positioning signal «open» Y1 **Y2** Positioning signal «close»

21 spring-return function

G System potential

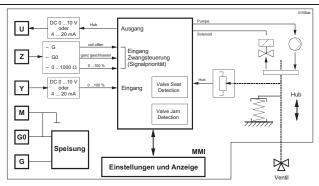
#### SKC82.60

AC 24 V, 3-Position



#### SKC60, SKC62 SKC60U, SKC62U SKC62UA

AC 24 V, DC 0...10 V,  $4...20 \text{ mA}, 0...1000 \Omega$ 



#### U position indication

Z override control

Υ positioning signal

M measuring neutral

G

G0 operating voltage AC 24 V:

system neutral (SN)

operating voltage AC 24 V: system potential (SP)

#### **Connection terminals**



operating voltage AC 24 V: system neutral (SN) G operating voltage AC 24 V: system potential (SP) Υ

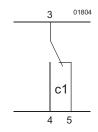
Positioning signal DC 0...10 (30) V or DC 4...20 mA

Measuring neutral (= G0)

Position indication DC 0...10 V or DC 4...20 mA

Override control (functionality see page 7)

#### **Auxiliary switch ASC1.6**



М

U

Ζ

#### SKC32...

AC 230 V 3-Position

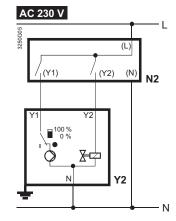
#### SKC32.61

# AC 230 V (L) (Y2) (N)

F1 temperature limiter N1. N2 controller

Y1, Y2 actuators

#### SKC32.60



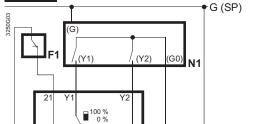
- **Y1** Positioning signal «open»
- **Y2** Positioning signal «close»
- Spring-return function

#### SKC82... AC 24 V

3-Position

#### SKC82.61, SKC82.61U

# AC 24 V



 $\mathbb{H}$ 

- temperature limiter N1, N2 controller Y1, Y2 actuators
- SP Systempotential AC 24 V System neutral

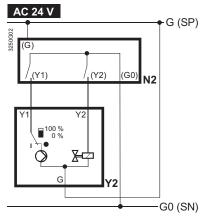
G0 (SN)

Phase

neutral

Ν

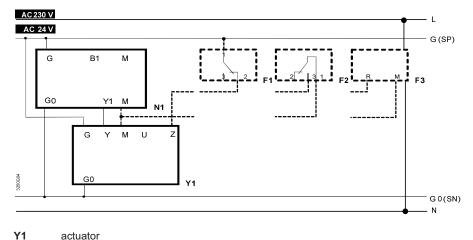
#### SKC82.60, SKC82.60U



**Y1 Y2** 21

Positioning signal «open» Positioning signal «close» Spring-return function

#### SKC6.. AC 24 V DC 0...10 V, 4...20 mA, $0...1000 \Omega$



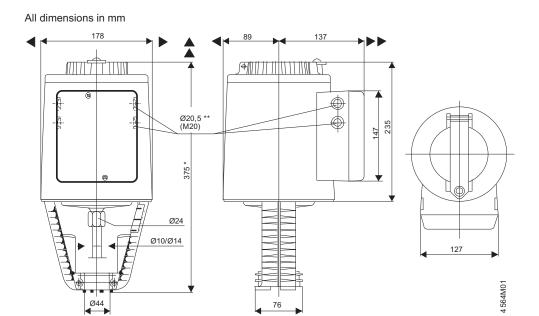
- actuator
- **N1** controller F1
- temperature limiter F2 frost protection thermostat

frost hazard / sensor is interrupted terminals: 1-3(thermostat closes with frost)

1 - 2normal operation

frost protection monitor QAF21.. or QAF61.. (for SKC62UA only) \* F3

C (SD) System notantial AC 24 V Only with sequence control and the appropriate selector



- \*\* SKC..U: with knockouts for standard ½" conduit connectors (Ø 21.5 mm)
- ► = >100 mm, minimum clearance from ceiling or wall for mounting,
- ▶ ► = >200 mm, connection, operation, maintenance etc.

#### Replacement parts

#### Order numbers for replacement parts

	Cover	Hand control 1)	Clamp	Stem connection	Control unit
Actuator type		The same of	<b>S</b>		Geth. 11
SKC32.60	410455828	426855108	410355768	417856498	
SKC32.61	410455828	426855108	410355768	417856498	
SKC82.60	410455828	426855108	410355768	417856498	
SKC82.60U	410455828	426855108	410356058	417856498	
SKC82.61	410455828	426855108	410355768	417856498	
SKC82.61U	410455828	426855108	410356058	417856498	
SKC62	410455828	426855108	410355768	417856498	466857488
SKC62U	410455828	426855108	410356058	417856498	466857488
SKC60	410455828	426855108	410355768	417856498	466857598
SKC62UA	410455828	426855108	410356058	417856498	466857518

<sup>1)</sup> hand control, blue with mechanical parts